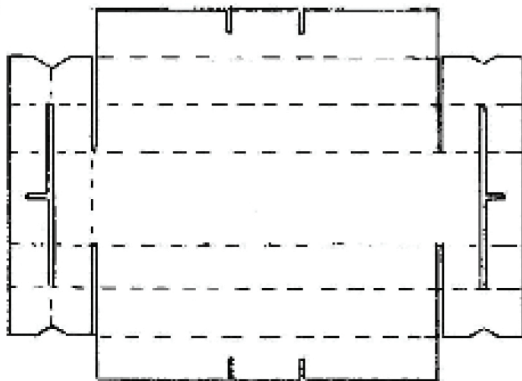


## BOX VOIDS ASSEMBLY INSTRUCTIONS

In order to obtain optimum use of Box Voids, it is important to observe the following:

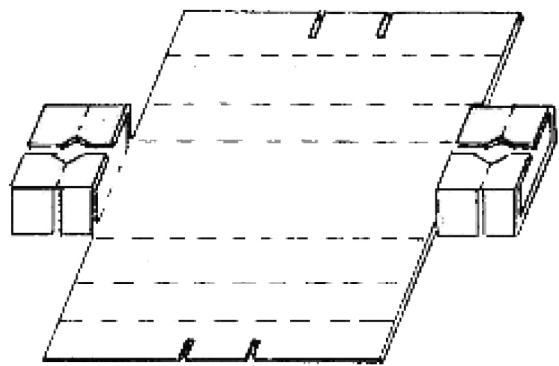
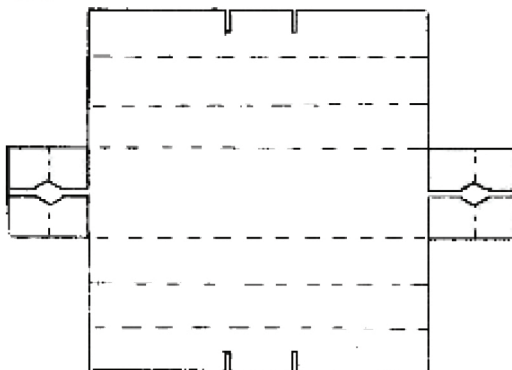
- Make certain site is properly graded-level, with good drainage.
- Forms should be properly braced with adequate perimeter framing and butted tightly together.  
For example, five 12" wide units placed side by side should measure 60" NOT 63".
- Cover forms with 1/8" hardboard to assist in placement of chairs, rebar, and concrete.
- Use planks for walkways to minimize direct traffic on forms.
- Place pads under chairs or use chairs with runners to prevent puncturing.
- Use care with place concrete.
- Store forms in dry area.

1



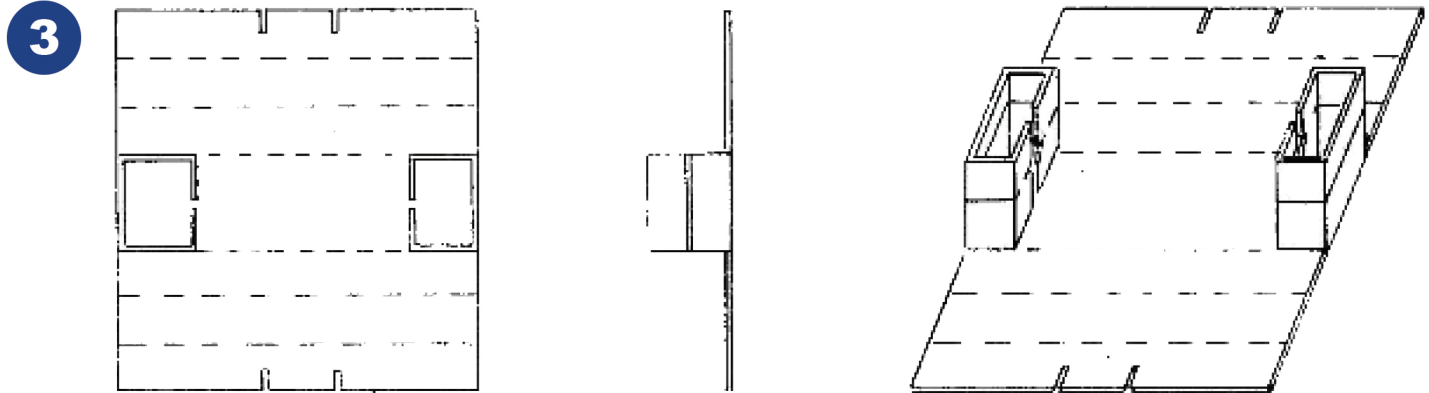
Inspect forms for possible damage in transit, such as rips, holes, etc. Damage forms should be discarded.

2

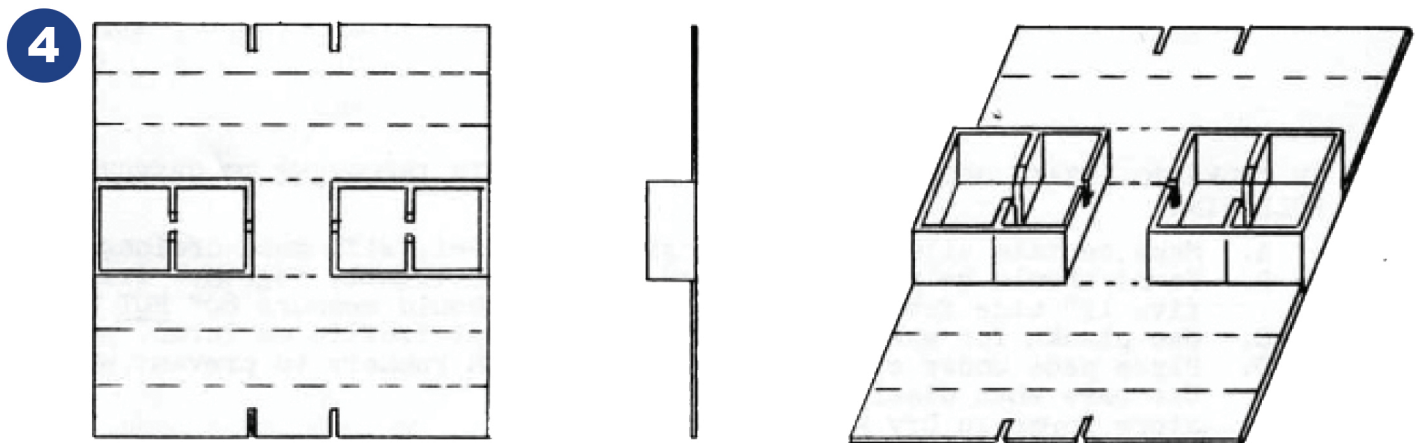


Form both end panel into box shape as shown.

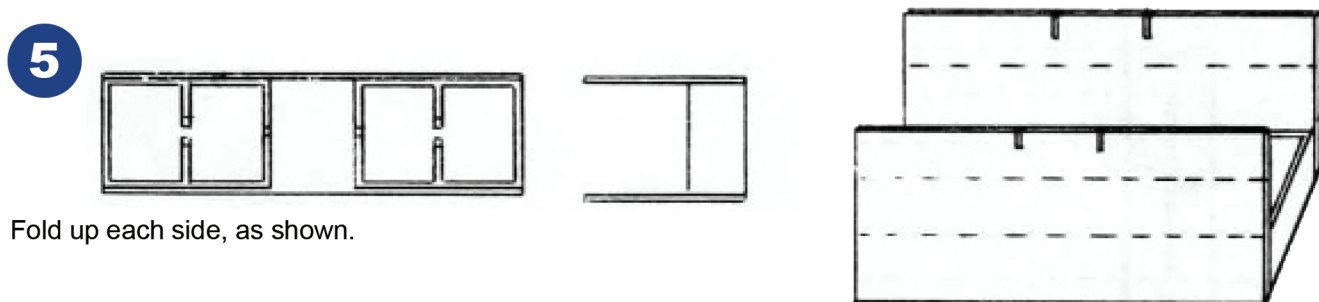
## BOX VOIDS ASSEMBLY INSTRUCTIONS



Tape box shaped ends from Step 2 and fold up 90 degrees until inside of box is flush with cover sheet, as shown.



Fold top of box shaped ends 180 degrees toward center of form until flush with cover sheet, as shown.



Fold up each side, as shown.



Fold up each flap toward the center and into the partitions and the form is ready to use.