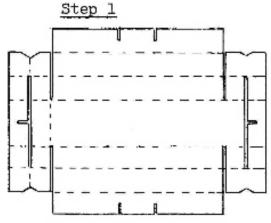


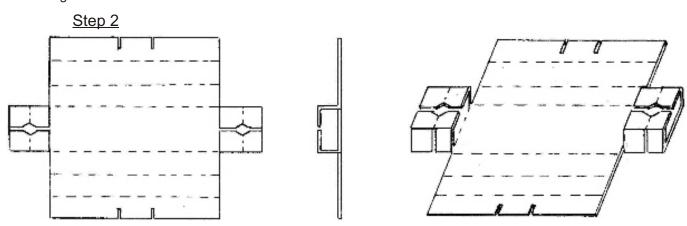
ECON-O-VOID[™] assembly and use instructions

In order to optain optimum use of Econ-O-Voids, it is important to observe the following:

- A. Make certain site is properly graded-level, with good drainage.
- B. Forms should be properly braced with adequate perimeter framing and butted tightly together. i.e., five 12" wide units placed side by side should measure 60" **NOT** 63".
- C. Cover forms with 1/8" hardboard to assist in placement of chairs, rebar, and concrete.
- D. Use planks for walkways to minimize direct traffic on forms.
- E. Place pads under chairs or use chairs with runners to prevent puncturing.
- F. use care with placing concrete.
- G. Store forms in dry area.

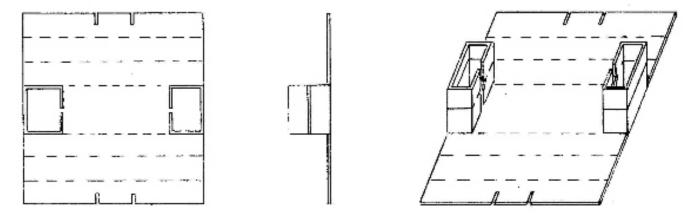


Inspect forms for posible damage in transit, such as rips, holes, etc. Damged forms should be discarded.



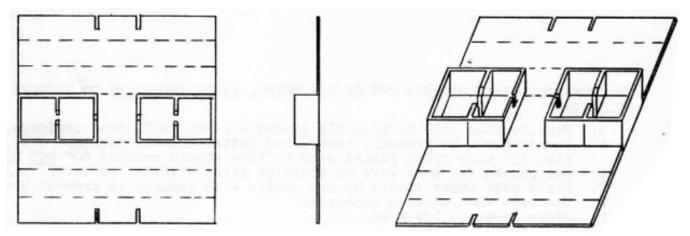
Form both end panel into box shape as shown:

STEP 3

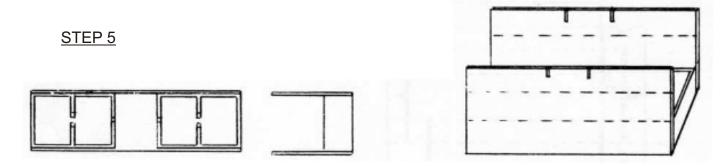


Take box shaped ends from step 2 and fold up 90 degrees until inside of box is flush with cover sheet, as shown.

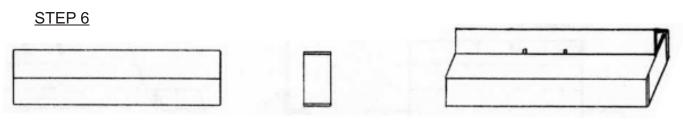
STEP 4



Fold top of box shaped ends 180 degrees toward center of form until flush with cover sheet, as shown.



Fold up each side. as shown.



Fold each flap toward the center and into the partitions and the form is ready to use.